# **E**xonMobil

## Vistamaxx™ Performance Polymer 6202MED

### Propylene Elastomer

| Product Description  |   | 17                | -eatures   |   |   |
|--|---|-------------------|--|---|---|
| Vistamaxx <sup>™</sup> 6202MED is primarily con<br>repeat units with random ethylene dis<br>ExxonMobil's proprietary metallocene | tribution, and is produced usi  |                   | Suitable for a wide range of ca<br>amination and injection moldi<br>/ery good elasticity, flexibility a<br>Excellent adhesion to conventi<br>rarious polyolefinic substrates<br>/ery low seal initiation temper<br>when used as an extrusion coa<br>digh peel forces when used as<br>protection films and masking t<br>/ery effective at increasing the<br>olends.<br>Good chemical resistance to a<br>pased fluids.<br>May be used in food contact a<br>ROHS compliant. | ng applications<br>and toughness.<br>onal or metallo<br>(film, woven ar<br>ature combiner<br>ating or laminat<br>adhesive layer<br>apes.<br>e coefficient of f<br>queous system | cene PP and PE, and to<br>nd nonwoven).<br>d with high seal strength<br>ing layer.<br>of co-extruded surface<br>friction of PE or PP<br>s and non-hydrocarbon |
| General  |   |                   |  |   |   |
| Availability <sup>1</sup>  | <ul><li> Africa &amp; Middle East</li><li> Asia Pacific</li></ul>                   |                   | <ul><li>Europe</li><li>Latin America</li></ul>   | North America   |   |
| Applications   | <ul><li>Calendered Profiles</li><li>Calendered Sheeting</li><li>Cast Film</li></ul> |                   | <ul><li>Extruded Profiles</li><li>Extruded Sheeting</li><li>Extrusion Coating</li></ul>  | <ul><li>Extrusion Lamination</li><li>Injection Molding</li><li>PP/TPE Modification</li></ul>  |   |
| Uses   | <ul> <li>Compounding</li> </ul>   |                   | • Film   | <ul> <li>Packaging</li> </ul>   |   |
| Agency Ratings   | <ul><li>ISO 10993-10</li><li>ISO 10993-11</li></ul>                                 |                   | <ul><li>ISO 10993-4</li><li>ISO 10993-5</li></ul>  | <ul><li>USP 661.1</li><li>USP Class VI</li></ul>  |   |
| RoHS Compliance  | <ul> <li>RoHS Compliant</li> </ul>  |                   |  |   |   |
| Form(s)  | <ul> <li>Pellets</li> </ul>   |                   |  |   |   |
| Revision Date  | • 09/01/2022  |                   |  |   |   |
| Physical   | Typical Value   | (English)         | Typical Value  | (SI)  | Test Based On   |
| Density <sup>2</sup> (73°F (23°C))   | 0.862   | g/cm <sup>3</sup> | 0.862  | g/cm³   | ExxonMobil<br>Method  |
| Melt Index <sup>2</sup> (190°C/2.16 kg)  | 9.1   | g/10 min          | 9.1  | g/10 min  | ASTM D1238  |
| Melt Mass-Flow Rate (MFR) <sup>2</sup><br>(230°C/2.16 kg)  | 20  | g/10 min          | 20   | g/10 min  | ExxonMobil<br>Method  |
| Ethylene Content   | 15  | wt%               | 15   | wt%   | ExxonMobil<br>Method  |
| Hardness   | Typical Value   | (English)         | Typical Value  | (SI)  | Test Based On   |
| Durometer Hardness (Shore A)   | 64  | ×                 | 64   |   | ExxonMobil<br>Method  |
| Mechanical   | Typical Value   | (English)         | Typical Value  | (SI)  | Test Based On   |
| Tensile Stress at 100%   | 320   | psi               |  | MPa   | ExxonMobil<br>Method  |
| Tensile Stress at 300%   | 370   | ·                 |  | MPa   | ExxonMobil<br>Method  |
| Tensile Strength at Break  | > 800   | ·                 | > 5.5  |   | ExxonMobil<br>Method  |
| Tensile Set  | 15  |                   | 15   |   | ExxonMobil<br>Method  |
| Elongation at Break  | > 800   |                   | > 800  |   | ExxonMobil<br>Method  |
| Flexural Modulus - 1% Secant   | 1900  | psi               | 13   | MPa   | ExxonMobil<br>Method  |

#### Vistamaxx™ Performance Polymer 6202MED Propylene Elastomer



| Elastomers                  | Typical Value (English) | Typical Value (SI | ) Test Based On          |
|-----------------------------|-------------------------|-------------------|--------------------------|
| Tear Strength (Die C)       | 183 lbf/in              | 32.0 kN           | l/m ExxonMobil<br>Method |
|                             |                         |                   |                          |
| Thermal                     | Typical Value (English) | Typical Value (SI | ) Test Based On          |
| Vicat Softening Temperature | 113 °F                  | 45.2 °C           | ExxonMobil<br>Method     |

#### Additional Information

For data specific to chemical resistance, refer to the Technical Literature (TL), Chemical Resistance of Vistamaxx Performance Polymer.

Please contact Customer Service for food law compliance information.

#### Legal Statement

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

#### **Processing Statement**

Vistamaxx polymers have a wide temperature processing window. A good starting point for temperatures is 10°C above the highest melting point. This material does not require drying and can be compounded or used in a dry blend. Use conventional processing knowledge to ensure mixing of the materials.

#### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

<sup>2</sup> Property specified in conventional unit of measure.

#### For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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