

# Achieve™ Advanced PP7925E1

## Polypropylene Impact Copolymer

### Product Description

A high crystallinity, low impact strength copolymer resin designed for compounding base or injection molding applications requiring high melt flow rate.

### General

Availability <sup>1</sup>	▪ Asia Pacific	▪ Latin America	▪ North America
Features	▪ High Flow	▪ High Stiffness	▪ Nucleated
Uses	▪ Automotive Applications	▪ Compounding	
Appearance	▪ Natural Color		
Form(s)	▪ Pellets		
Processing Method	▪ Compounding	▪ Injection Molding	
Revision Date	▪ 02/18/2020		

Physical	Typical Value (English)	Typical Value (SI)	Test Based On
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	135 g/10 min	135 g/10 min	ASTM D1238
Density	0.900 g/cm <sup>3</sup>	0.900 g/cm <sup>3</sup>	ExxonMobil Method

Mechanical	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Break 2.0 in/min (50 mm/min)	4660 psi	32.1 MPa	ASTM D638
Tensile Stress at Break	4580 psi	31.6 MPa	ISO 527-2/50
Elongation at Break (2.0 in/min (50 mm/min))	3.3 %	3.3 %	ASTM D638
Tensile Strain at Break	3.2 %	3.2 %	ISO 527-2/50
Flexural Modulus - 1% Secant 0.051 in/min (1.3 mm/min)	258000 psi	1780 MPa	ASTM D790A
0.51 in/min (13 mm/min)	290000 psi	2000 MPa	ASTM D790B
Flexural Modulus (0.079 in/min (2.0 mm/min))	274000 psi	1890 MPa	ISO 178

Impact	Typical Value (English)	Typical Value (SI)	Test Based On
Notched Izod Impact 0°F (-18°C)	0.29 ft-lb/in	15 J/m	ASTM D256A
73°F (23°C)	0.54 ft-lb/in	29 J/m	
Notched Izod Impact Strength -4°F (-20°C)	0.91 ft-lb/in <sup>2</sup>	1.9 kJ/m <sup>2</sup>	ISO 180/1A
32°F (0°C)	1.1 ft-lb/in <sup>2</sup>	2.4 kJ/m <sup>2</sup>	
73°F (23°C)	2.2 ft-lb/in <sup>2</sup>	4.6 kJ/m <sup>2</sup>	
Charpy Notched Impact Strength -4°F (-20°C)	0.52 ft-lb/in <sup>2</sup>	1.1 kJ/m <sup>2</sup>	ISO 179/1eA
32°F (0°C)	0.86 ft-lb/in <sup>2</sup>	1.8 kJ/m <sup>2</sup>	
73°F (23°C)	2.0 ft-lb/in <sup>2</sup>	4.2 kJ/m <sup>2</sup>	

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Heat Deflection Temperature (1.80 MPa) Flatwise	138 °F	58.8 °C	ExxonMobil Method
Heat Deflection Temperature (0.45 MPa) Flatwise	245 °F	118 °C	ExxonMobil Method
Deflection Temperature Under Load (DTUL) at 66psi - Unannealed	255 °F	124 °C	ExxonMobil Method
DTUL (66 psi) - Annealed	266 °F	130 °C	ExxonMobil Method

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Hardness	Typical Value (English)	Typical Value (SI)	Test Based On
Rockwell Hardness	112	112	ExxonMobil Method

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Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

**Notes**

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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